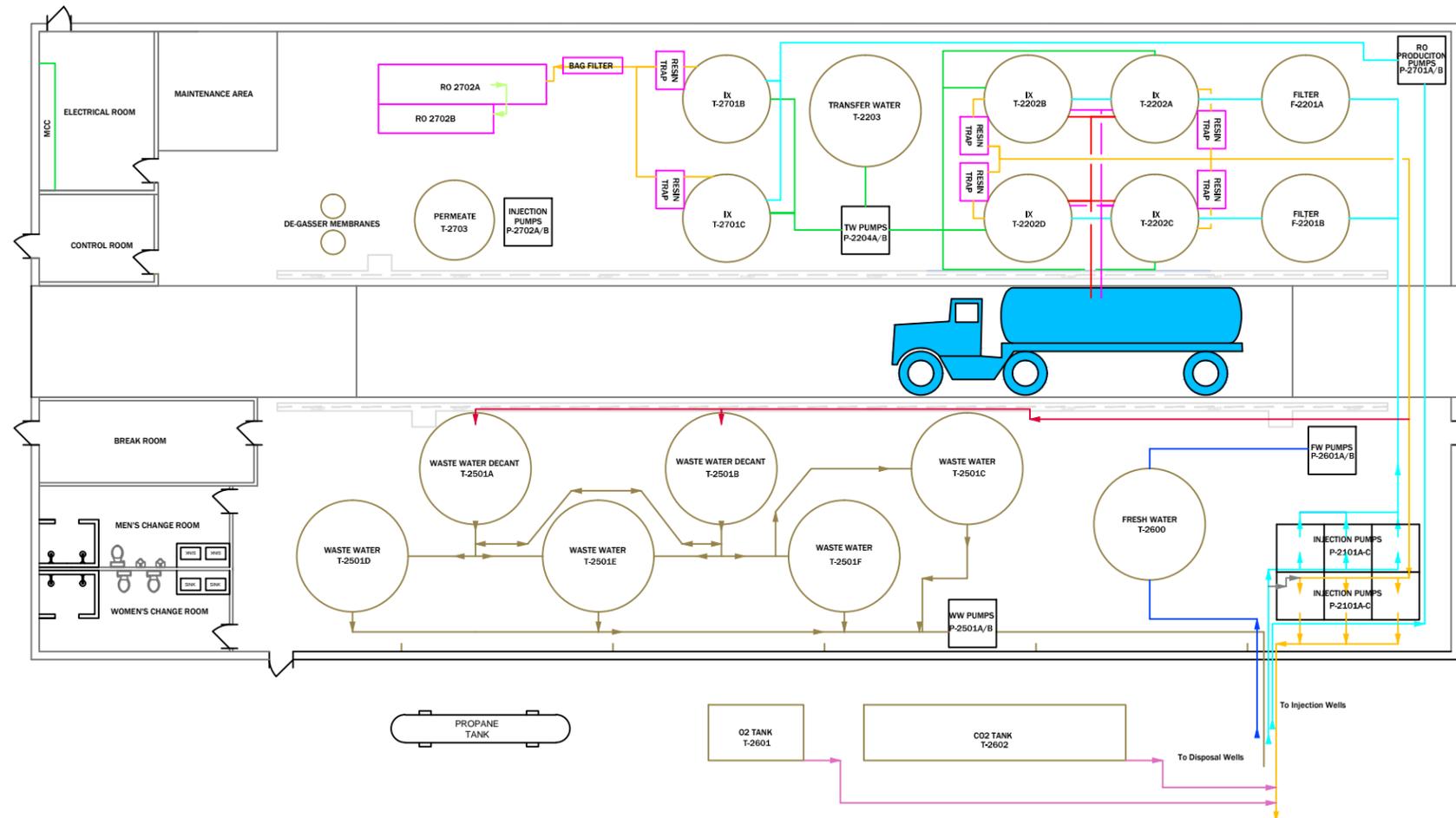
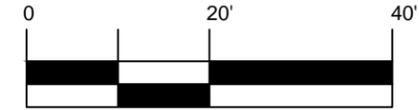


**LEGEND**

- FRESH WATER
- LOADED RESIN
- WASTE WATER
- LIXIVIAN
- SUMP
- CHEMICAL
- TRANSFER WATER
- BACKWASH
- BARREN RESIN
- BRINE
- BLEED LINE



SCALE: 1"=20'





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**NICHOLS RANCH ISR PROJECT**

**FIGURE 3-14**  
**HANK UNIT**  
**Process Flow Diagram Details**

By: SMF	Date: 9-18-2009
Datum: NAD27 UTM13	Revision Date:
Scale: 1"=20'	Contour Interval: