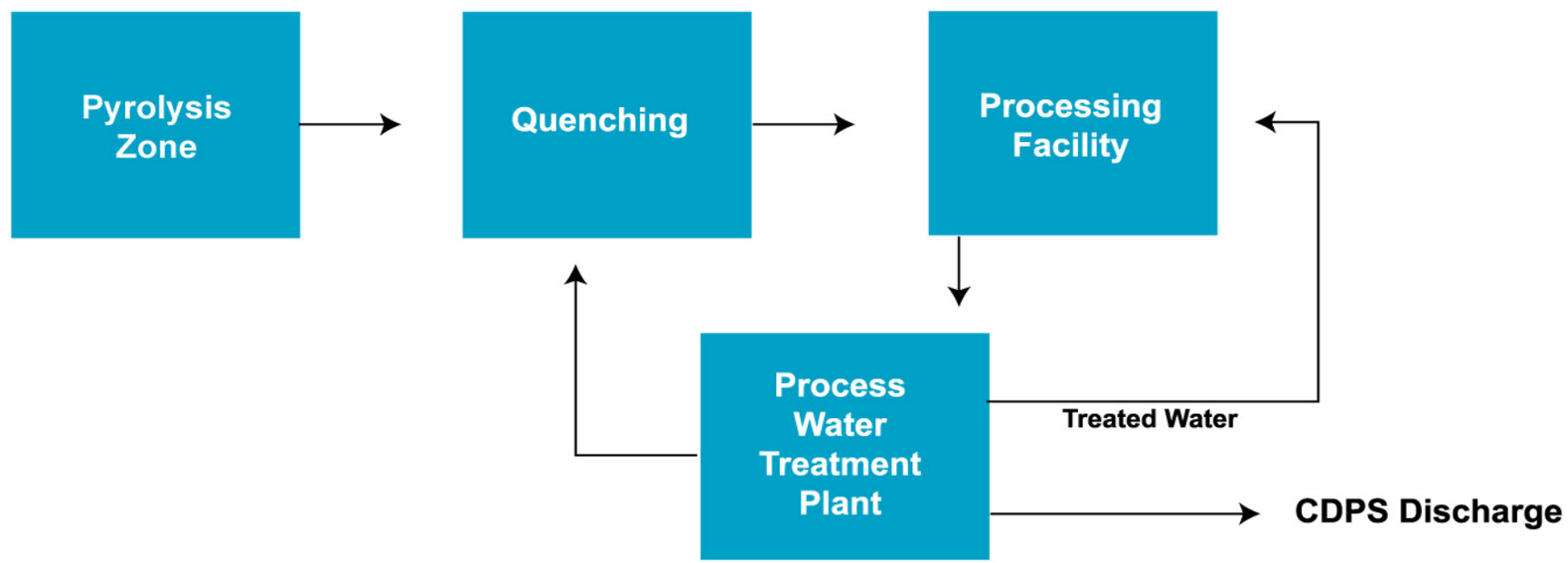

Figure 9
Process Water Management