Submit Form To:  
Amarillo Field Office  
ATTN: Assistant Field Manager for Operations  
801 S. Fillmore, Suite 500  
Amarillo, TX 79101

Cliffside Gas Plant Status Report

Date & Time of Outage: June 25, 2020 at 1254 PM

Cause of Outage: Oil Pressure Failure on K-100

Factors Causing Restart:
- Oil Pressure Failure on K-100.
- Suspect oil pump failure.

Current Status:
- Enerflex onsite - one individual, other team members dispatched to other projects.
- K100 reassembly complete
  - All valves have been replaced, except 1 suction valve.
  - All covers have been reinstalled.
  - Duplex oil filter transfer valve leak checking complete.
  - Refilled coolant tank. Pressure test and leak test of coolant system complete.
  - Leak tested all valves and cylinders with nitrogen pressure.
  - Next step is to refill crankcase oil and leak test using electric pre-lube pump.
- K600 work in progress
  - Lock out tag out complete.
  - Nitrogen purge near completion.
  - Plan to replace 2 discharge valves on cylinder 4.

Forecast:
- Expecting delivery from Ariel of a few specialized bolts
- Last suction valve scheduled to arrive by Tuesday morning 6-30-2020
- Plant startup TBD.

Pipeline Pressure at Cliffside: At 0830 (CT), Tuesday, June 30, 2020 = 1363 psig

Next Report: 1400 (CT) Tuesday, June 30, 2020

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