Submit Form To:
Amarillo Field Office
ATTN: Assistant Field Manager for Operations
801 S. Fillmore, Suite 500
Amarillo, TX 79101

Cliffside Gas Plant Status Report

Date & Time of Outage: June 25, 2020 at 1254 PM

Cause of Outage: Oil Pressure Failure on K-100

Factors Causing Restart:
- Oil Pressure Failure on K-100.
- Suspect oil pump failure.

Current Status:
- Enerflex team onsite - brought additional tooling needed for tolerance inspection.
- K100 assembly progressing smoothly.
  - All valves have been pulled and replaced, except 1 suction valve.
  - All covers have been removed for internal cylinder wear inspection and reinstalled.
  - Piston removed only from cylinder 2 at this time.
  - Inspection of cylinder 2 showed substantial degradation of rings and rider wear bands.
  - Replaced rod/piston assembly, packings, rings and wear bands in cylinder 2
  - Duplex oil filter transfer valve has been repaired.

Forecast:
- Add coolant and leak test cooling system
- Pressure valves, VVCPs for leaks
- Last suction valve scheduled to arrive by Tuesday morning 6-30-2020
- Plant startup TBD.

Pipeline Pressure at Cliffside: At 1400 (CT), Monday, June 29, 2020 = 1380 psig

Next Report: 0800 (CT) Tuesday, June 30, 2020
**Points of Contact:**  
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