



NOTES:

1. SHEET STEEL TO BE 10 GAUGE 1/8" (3 mm) SHEET.
2. WASHERS TO BE WELDED EACH SIDE TO DOOR PIN.
3. USE BOTTOM PLATE CUTOUT, 1'-5" x 11 7/8" (432 x 302 mm) AS FRONT PLATE.
4. HEAT & WELD 2" (51 mm) STRIP TO OUTSIDE OF BOTTOM PLATE.
5. LIFTING EYES ARE #3 REBAR FOR LIFTING CONCRETE SLAB & HOLDING DRUM IN PLACE.
6. PLACE TOP ON DRUM & WELD HINGED HASP LEVEL.
7. PRIME ALL EXPOSED METAL WITH RUSTOLEUM #96D ZINC CHROMATE, & THEN PAINT WITH RUSTOLEUM #977 CHESTNUT BROWN.
8. ALL WELDS TO BE 3/16" (5 mm) FILLET.
9. THE METRIC CONVERSIONS ARE PROVIDED IN PARENTHESIS FOLLOWING THE ENGLISH UNITS.

DISCLAIMER FOR WEB USERS:

THE GOVT. SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF THIS DRAWING. IT IS PROVIDED ONLY AS A REFERENCE/GUIDE TO THE CONTRACTOR/DESIGNER.